

## DUAL DIGITAL FIBER SENSOR

### FS-V22/22G/22R(P)/22X

#### Instruction Manual



### 1. Safety Precautions

#### WARNING

- This product is used to detect targets. Do not apply the product to safety circuits for human protection.
- This product is not of explosion-proof construction. Do not use the products in places with flammable gas, liquid, or dust.
- This product is a sensor of DC power supply type. Do not apply AC power. The product may explode or burn if 100 VAC or a higher voltage is applied.

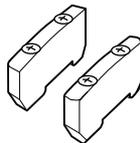
Check that all the accessories are ready before use.

#### Accessories

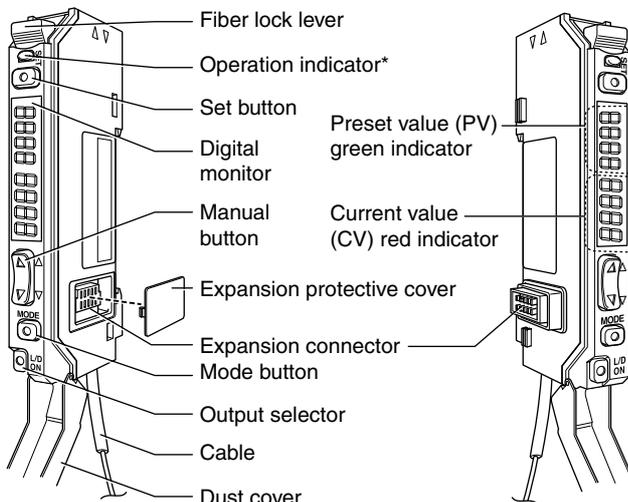
Instruction manual (x1)

End units (x2)

Expansion Sticker (x1)



### 2. Part Names



\* The operation indicator of the FS-V22X (infrared model) will not be lit.

### 3. Amplifier Expansion

Up to 16 sub units can be connected to each main unit.

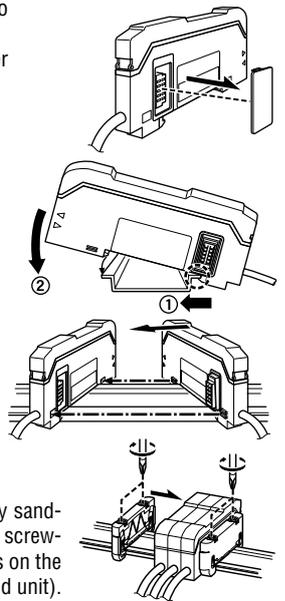
1) Remove the expansion protective cover from the main unit.

2) Mount each amplifier to the DIN rail.

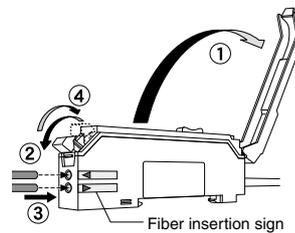
3) Press the two claws of each sub unit to the grooves on the main unit until the claws snap.

4) Mount the end units to the left- and right-hand sides of the whole amplifiers in the method shown in the figure at step 2.

5) Check that the amplifiers are securely sandwiched by the end units. Use a Phillips screwdriver and securely tighten the screws on the end units (i.e., two screws on each end unit).



### 4. Connecting Fiber Unit

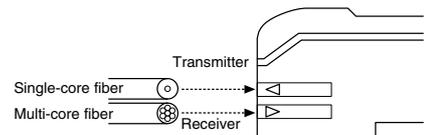


- 1) Open the dust cover in the direction shown by arrow ①.
- 2) Move down the fiber lock lever in the direction shown by arrow ②.
- 3) Insert a fiber unit into the fiber insertion holes to a length of the fiber insertion sign (i.e., approximately 14 mm).
- 4) Move up and return the fiber lock lever in the direction shown by arrow ④.

**Note:** If a thin fiber unit is used, an adapter provided with the thin fiber unit will be required. Unless the right adapter is connected, the thin fiber unit will not detect targets correctly.

Cable outer dia.	Adapter	Appearance
ø1.3	Adapter A	
ø1.0	Adapter B	

- To connect the coaxial reflective type fiber unit to the amplifier, connect the single-core fiber to the transmitter side, and connect the multiple-core fiber to the receiver side.



- To remove the amplifiers added, take the steps opposite to the mounting procedure.
- Put the provided sticker close to the sensor.

**Note** • The FS-V22/22G/22R(P)/22X incorporates a mutual interference prevention function, thus allowing the close mounting of a number of fiber units in the following modes.

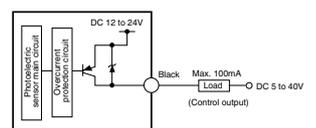
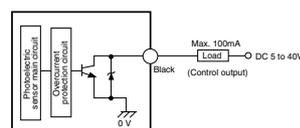
Power mode	FINE	TURBO	SUPER TURBO	ULTRA TURBO
Number of units connected	4	8	8	8

### 5. I/O Circuit

Refer to the following I/O circuit diagram when connecting the unit to peripheral devices.

#### FS-V22/22G/22R/22X

#### FS-V22RP



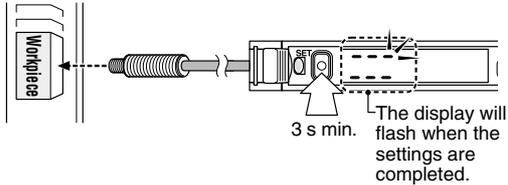
## 6. Making Sensitivity Settings

### ● Full Auto Calibration

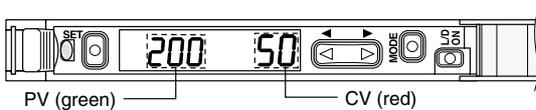
In this mode, the PV will be set to the mean value of the maximum and minimum incident values obtained within a certain period.

Use this mode to detect moving workpieces.

- 1) Press the set button for a minimum of three seconds while the target workpiece is passing the sensing area of the fiber unit.
  - While the set button is pressed, the sensitivity of the sensor will be set according to the incident values.



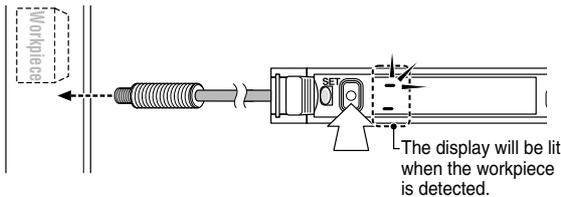
- When the setting is finished, the digital monitor will display the PV in green.



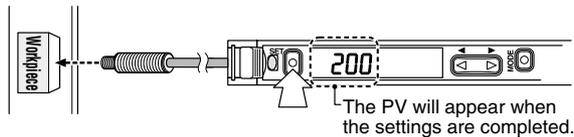
### ● Two-point Calibration

In this mode, the PV used will be the mean value of two sensing values obtained with and without a workpiece.

- 1) Press the set button for a moment without the workpiece in the sensing area (i.e., in front of the fiber unit).



- 2) Locate the workpiece in the sensing area (i.e., in front of the fiber unit). Then press the set button for a moment.

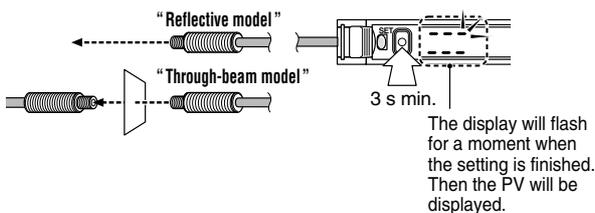


- \* If there is extremely little difference in sensitivity between the sensing values, the display ---- will flash on completion of tuning.

### ● Maximum Sensitivity Setting

If the sensing performance of the sensor drops due to dust or dirt, set the sensitivity of the sensor to maximum.

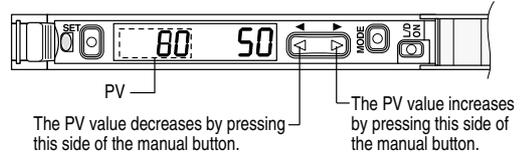
- 1) Press the set button without a workpiece if the fiber unit is a reflective model. Press the set button with a workpiece if the fiber unit is a through-beam model. In both cases, press the set button for a minimum of three seconds.



- \* If the sensing distance is insufficient, make sensitivity settings in the sensor in two-point tuning mode.

### ● Manual Calibration

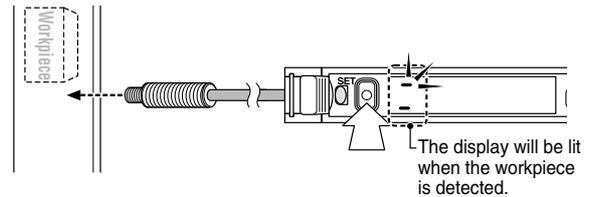
In this mode, make manual PV settings.



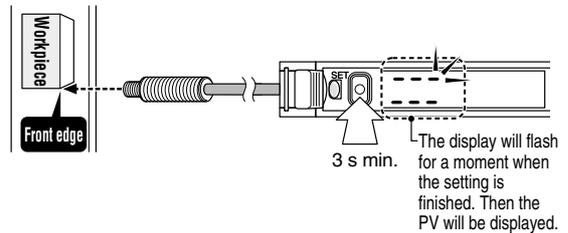
### ● Positioning Calibration

In this mode, a workpiece will be detected when the front edge of the workpiece has reached a preset position.

- 1) Press the set button for a moment without the workpiece in the sensing area (i.e., in front of the fiber unit).

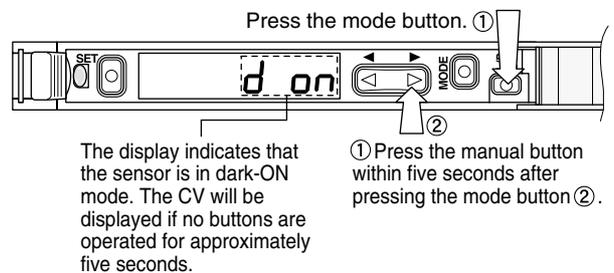


- 2) Locate the front edge of the workpiece in the sensing area. Then press the set button for a minimum of three seconds.



## 7. Selecting Output

Either light-ON mode or dark-ON mode is selectable.



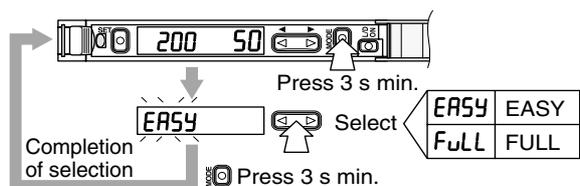
- Take the same steps to set the sensor to light-ON mode again.

## 8. User-friendly Functions

### ● Access Mode Selection

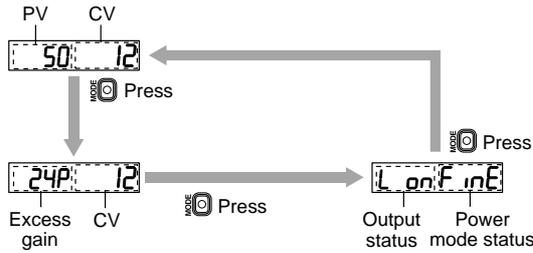
Two modes are available to the display of values and menu items.

EASY	Only basic functions are displayed.
FULL	All available functions are displayed.



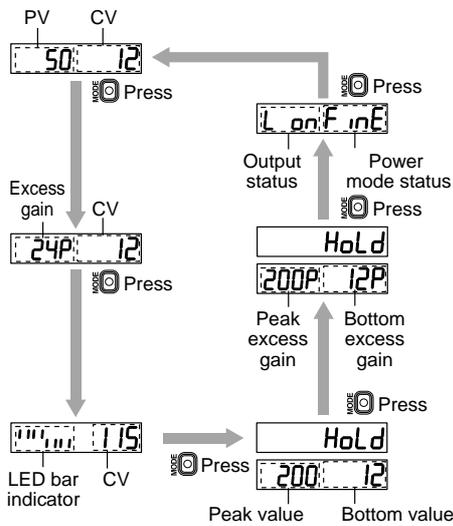
- The mode is set to EASY before shipping.

● Display Selection (Access Mode: EASY)

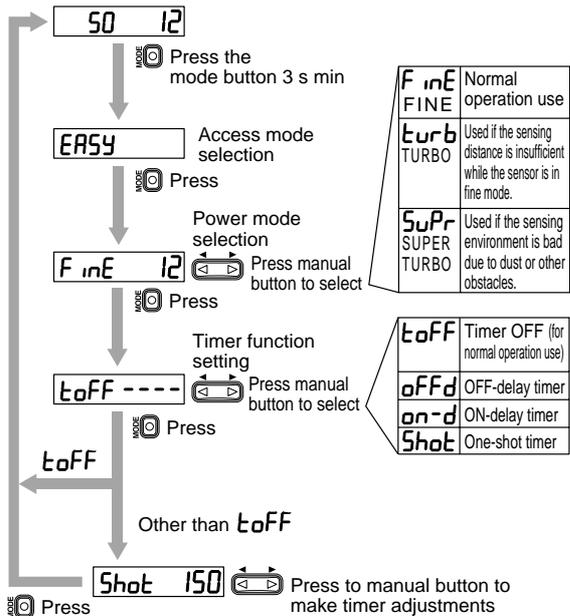


- The CV is displayed in percent based on the PV.
- The current value will be displayed if no keys are operated for approximately 30 s.
- If the timer function is set, the output status with power mode and the timer mode with set time will be displayed alternately.

● Display Selection (Access Mode: FULL)

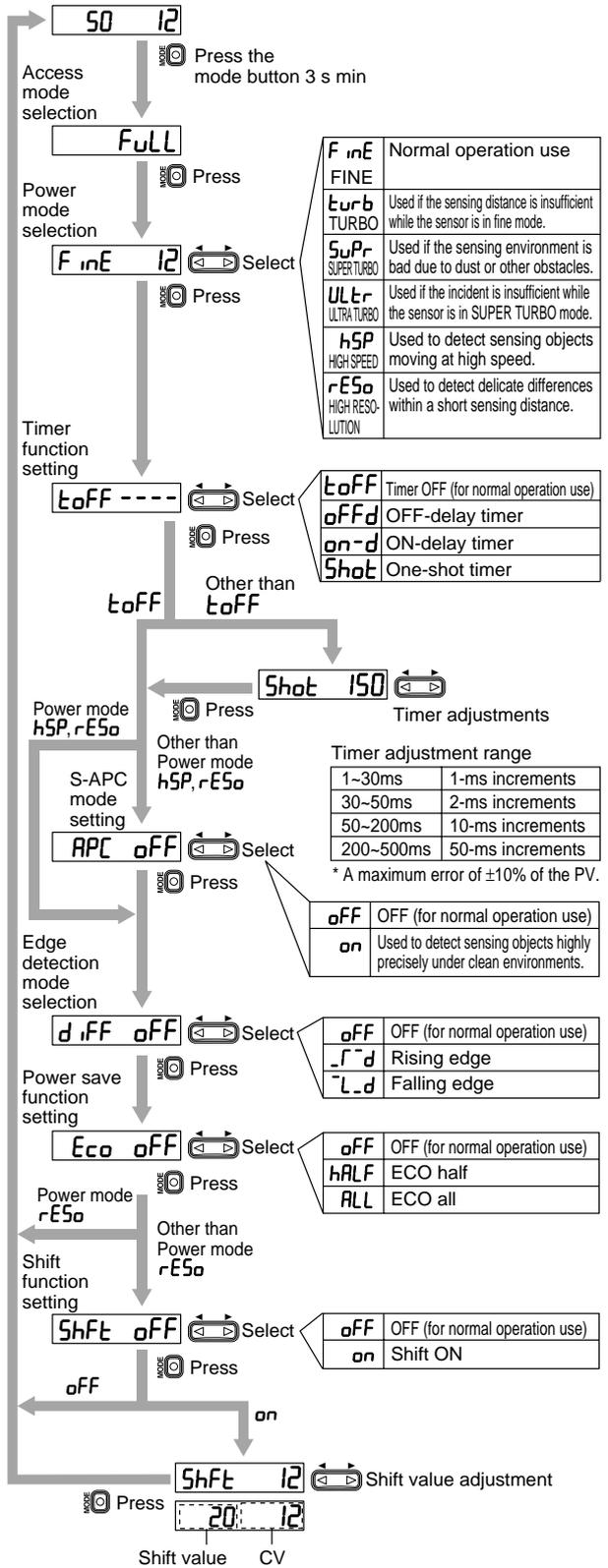


● Menu Selection (Access Mode: EASY)



\* For timer values, refer to the corresponding table under FULL mode.

● Menu Selection (Access Mode: FULL)



F in E	Normal operation use
turb	Used if the sensing distance is insufficient while the sensor is in fine mode.
Supr	Used if the sensing environment is bad due to dust or other obstacles.
ULtr	Used if the incident is insufficient while the sensor is in SUPER TURBO mode.
HSP	Used to detect sensing objects moving at high speed.
rESo	Used to detect delicate differences within a short sensing distance.

toFF	Timer OFF (for normal operation use)
oFFd	OFF-delay timer
on-d	ON-delay timer
Shot	One-shot timer

Timer adjustment range	
1~30ms	1-ms increments
30~50ms	2-ms increments
50~200ms	10-ms increments
200~500ms	50-ms increments

oFF	OFF (for normal operation use)
on	Used to detect sensing objects highly precisely under clean environments.

d iFF	OFF (for normal operation use)
r-d	Rising edge
L-d	Falling edge

Eco	OFF (for normal operation use)
HALF	ECO half
ALL	ECO all

ShFt	OFF (for normal operation use)
on	Shift ON

Sensitivity Settings in Edge Detection Mode

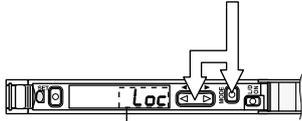
The sensitivity of the sensor will be set to maximum by pressing the  $\text{MODE}$  while the sensor is in edge detection mode. Make fine sensitivity adjustments by pressing the  $\text{MANUAL}$ .

**Note:**

- Press the mode button ( $\text{MODE}$ ) for a minimum of three seconds to return to the display of the CV from any menu selection stage. To return to the previous display, press the mode button ( $\text{MODE}$ ) first, and press the left side ( $\text{MANUAL}$ ) of the manual button ( $\text{MANUAL}$ ).
- When the power mode is set to HIGH RESOLUTION, the S-APC mode will be always turned ON.
- When the power mode is set to HIGH SPEED, the S-APC mode will be always turned ON in the case of the R model, or otherwise the S-APC mode will be always turned OFF.

## 9. Key Lock

The key lock function disables the operation of all keys.



Indicates that the keys are locked.

Press the manual button for three seconds while pressing the mode button.

- Take the same step to unlock the keys.

## 10. Mode Settings before Shipping (Initialization)

The following factory settings are made before shipping.

Access mode	EASY	ERSY
Power mode	FINE	FinE
Timer function	OFF	toFF
Output selection	Light-ON	L on

\* Returning to factory settings: Press the button for a minimum of five seconds while pressing the button.

## 11. Hints On Correct Use

- To extend the cable length, use a cable with at least a 0.3 mm<sup>2</sup> cross-section area. Limit the length of cable extension to no more than 100 m. (To connect several units, contact Keyence for further information.)
- Do not wire the amplifier line along with power lines or high-tension lines, or otherwise the sensor may malfunction or receive damage due to noise.
- When using a commercially available switching regulator, ground the frame ground terminal and ground terminal.
- Do not use the FS series outdoors, or in a place where extraneous light can enter the light receiving surface directly.
- Due to the individual dispersion of characteristics and the difference in fiber unit model, the maximum sensing distance or displayed value of all the units are not the same.
- If the sensor is used in S-APC mode for a long time, the LED indicators will be imposed with a heavy load. In that case, the sensor will be automatically set to ACC mode where the current consumption of the sensor for light emission will be constant, and "END APC" will be displayed. The sensor can be continuously used in this case. Replace the sensor, however, if highly precise detection is required.

## 12. Specifications

Model	FS-V22*1	FS-V22G	FS-V22R(P)	FS-V22X	
Light source	Red LED	Green LED	4-element red LED	Infrared (950 nm)	
Response time	250μs (FINE)/500μs (TURBO)/1ms (SUPER TURBO)/4ms (ULTRA TURBO)/500μs (HIGH RESOLUTION)/50μs (HIGH SPEED)				
Display shift function	Max. ±1999 (variable)				
Timer function	Timer OFF, OFF-delay timer, ON-delay timer, and one-shot timer 1 to 500 ms				
Control output	NPN open collector with 100 mA max at 40 V with a max. Residual voltage of 1 V.				
Rating	Supply voltage	DC12-24V ±10% with a maximum ripple (peak to peak) of 10%			
	Current consumption	Model	Mode	S-APC mode OFF	S-APC mode turned ON or when the HIGH SPEED mode is selected.
		Other than R model	Normal	580 mW	720 mW
			ECO half	480 mW	600 mW
			ECO all	430 mW	550 mW
R model			Normal	650 mW	720 mW
ECO half	530 mW	600 mW			
ECO all	480 mW	550 mW			
Environment resistance	Ambient illumination	Incandescent lamp: 20,000 lx max. Sunlight: 30,000 lx max.			
	Ambient temperature	-10°C to 55°C (No freezing)*2			
	Relative humidity	35% to 85% RH (No condensation)			
	Vibration	10 to 55 Hz, 1.5-mm double amplitude, each in X, Y, and Z directions for two hours			
	Shock resistance	500 m/s <sup>2</sup> Three times each in X, Y, and Z directions			
Housing material	Unit and cover are both polycarbonate made				
Size	W 9 mm x L70 mm x H 30 mm				
Weight	Approximately 80 g (including 2-m Cable)				

\*1. The model is sold only in Japan. Consult your KEYENCE representative if the model is required outside Japan.

- \*2. Ambient operating temperature with amplifier expansion
- 1 to 2 units: -10°C to 55°C
  - 3 to 10 units: -10°C to 50°C
  - 11 to 16 units: -10°C to 45°C

## 13. List of Digital Display Items

Preset value/Current value display	Timer function setting (OFF-delay timer)
Output selection (Dark ON)	Timer function setting (ON-delay timer)
Output selection (Light-ON)	Timer function setting (One-shot timer)
Access mode selection (EASY)	S-APC mode setting (S-APC OFF)
Access mode selection (FULL)	S-APC mode setting (S-APC ON)
Excess gain display	Edge detection mode (OFF)
LED bar display	Edge detection mode (Rising edge)
Hold display	Edge detection mode (Falling edge)
Power mode selection (FINE)	ECO mode setting (ECO mode OFF)
Power mode selection (TURBO)	ECO mode setting (ECO half)
Power mode selection (SUPER TURBO)	ECO mode setting (ECO all)
Power mode selection (ULTRA TURBO)	Shift function setting (Shift OFF)
Power mode selection (HIGH SPEED)	Shift function setting (Shift ON)
Power mode selection (HIGH RESOLUTION)	Key lock setting
Timer function setting (Timer OFF)	Key unlock
Forecast maintenance warning (END APC)	

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